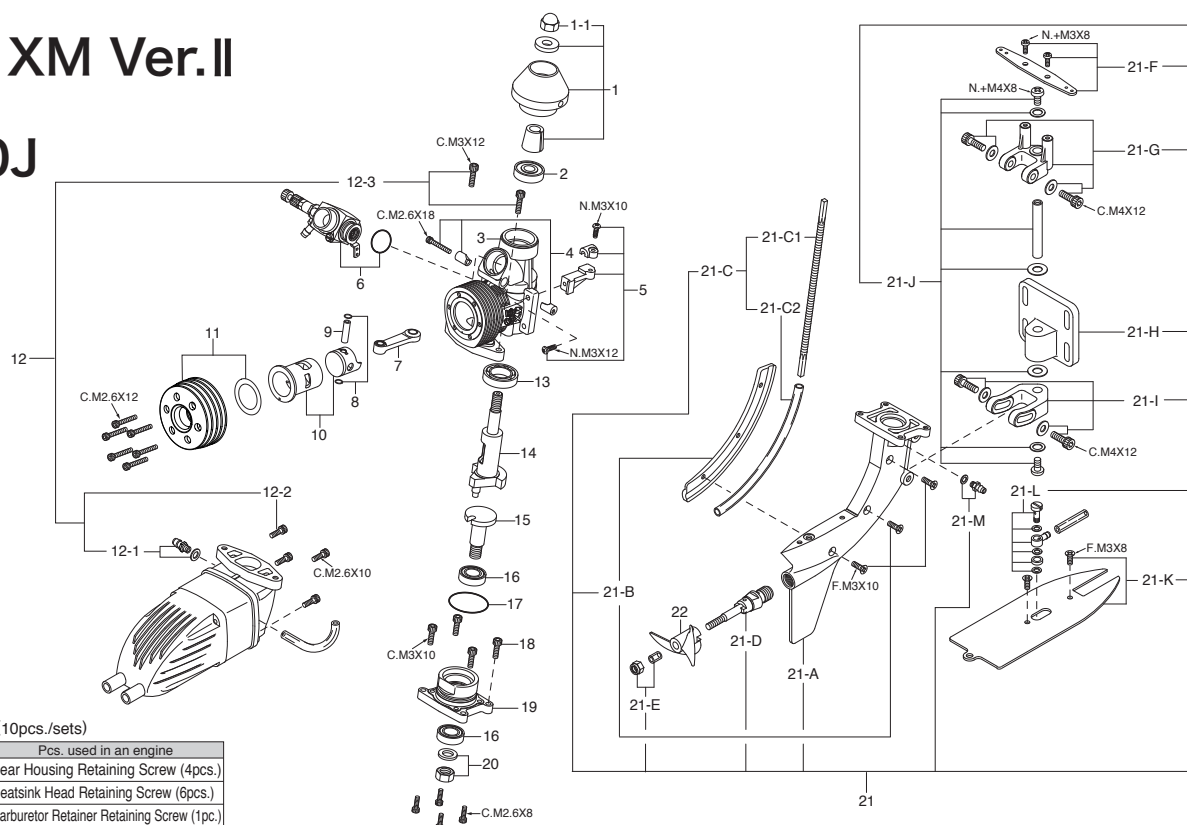


## MAX-21XM Ver.II

(13941)

## TYPE 20J

(25382000)



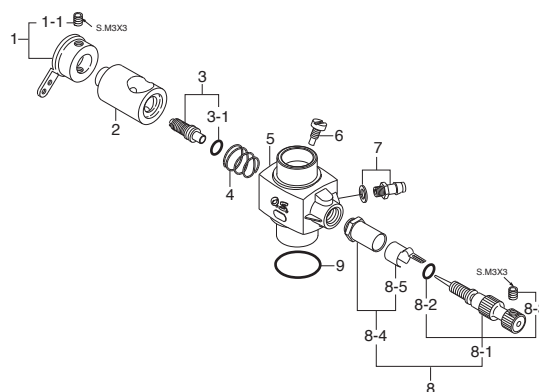
### CAP SCREW SETS (10pcs./sets)

| Code No. | Size    | Pcs. used in an engine                     |
|----------|---------|--------------------------------------------|
| 79871025 | M2.6x8  | Rear Housing Retaining Screw (4pcs.)       |
| 79871040 | M2.6x12 | Heatsink Head Retaining Screw (6pcs.)      |
| 79871055 | M2.6x18 | Carburetor Retainer Retaining Screw (1pc.) |

| No.   | Code No. | Description                                            |
|-------|----------|--------------------------------------------------------|
| 1     | 71802100 | Flywheel Assembly (No.2J) 21XM                         |
| 1-1   | 27721700 | Flywheel Nut 21XM,61HS                                 |
| 2     | 41614000 | Crankshaft Ball Bearing (Front) 49-PI,21RG,XM          |
| 3     | 23851000 | Crankcase 21XM                                         |
| 4     | 23981700 | Carburetor Retainer 21RG,RZ-B,XM,91SZ                  |
| 5     | 71532000 | Throttle Linkage Bracket 21XM                          |
| 6     | 25382000 | Carburetor Complete (Type 20J) 21XM                    |
| 7     | 23755024 | Connecting Rod OS SPEED 21V-SPEC                       |
| 8     | 21817000 | Piston Pin Retainer (2pcs.) 12TG,21VG,28XZ             |
| 9     | 23906000 | Piston Pin 21VG,RG,RZ,RX,TM,XM                         |
| 10    | 23853000 | Cylinder & Piston Assembly 21XM VER2                   |
| 11    | 23854000 | Heatsink Head Assembly 21XM VER2                       |
| 11-1  | 23814020 | Head Gasket (0.2mm) 21XM                               |
| 12    | 23875010 | E-2050-2 Silencer Assembly 21XM VER2                   |
| 12-1  | 22681953 | Nipple No.1                                            |
| 12-2  | 23875310 | Silencer Assembly Screw (4pcs.) E-2050-2               |
| 12-3  | 23875400 | Silencer Retaining Screw (2pcs.) E-2050                |
| 13    | 23930000 | Crankshaft Ball Bearing (Rear ) 21XM,RX,EX             |
| 14    | 23852010 | Crankshaft (REV.M6x1.0) 21XM V2                        |
| 15    | 23852100 | Drive Shaft 21XM                                       |
| 16    | 22631019 | Drive Shaft Ball-Bearing (1pc.) CZ,FT,FF,IL            |
| 17    | 23814030 | Cover Gasket (S-22.4) 21XM VER2                        |
| 18    | 23871140 | Rear Housing & Board Unit Retaining Screw (4pcs.) 21XM |
| 19    | 23861000 | Rear Housing 21XM                                      |
| 20    | 23852200 | Drive Shaft Nut 21XM                                   |
| 21    | 23871010 | Outboard Unit Assembly 21XM VER2                       |
| 21-A  | 23871100 | Outboard Unit 21XM                                     |
| 21-B  | 23871200 | Side Plate 21XM                                        |
| 21-C  | 23873010 | Flexible Wire Assembly 21XM                            |
| 21-C1 | 23873000 | Flexible Wire 21XM                                     |
| 21-C2 | 23873100 | Flexible Wire Outer Pipe 21XM                          |
| 21-D  | 23871400 | Propeller Shaft Assembly 21XM                          |
| 21-E  | 23810000 | Propeller Nut M4 21XM                                  |
| 21-F  | 23874500 | Steering Arm 21XM                                      |
| 21-G  | 23874100 | Upper Arm 21XM                                         |
| 21-H  | 23874000 | Mount Plate 21XM                                       |
| 21-I  | 23874200 | Lower Arm 21XM                                         |
| 21-J  | 23874300 | Arm Shaft Assembly 21XM                                |
| 21-K  | 23871300 | Cavitation Plate 21XM                                  |
| 21-L  | 28181950 | Universal Nipple L3.5 No.17                            |
| 21-M  | 22681953 | Nipple No.1                                            |
| 22    | 23870000 | Marine Propeller 42mm 21XM                             |
|       | 71608001 | Glowplug No.8                                          |

### \* Type of screw

C...Cap Screw B...Binding Screw M...Oval Fillister-Head Screw  
F...Flat Head Screw T...Tapping Screw N...Round Head Screw S...Set Screw



| No. | Code No. | Description                                 |
|-----|----------|---------------------------------------------|
| 1   | 24981405 | Throttle Lever Assembly 4BK-4E,20J,FF       |
| 1-1 | 26381501 | Set-screw                                   |
| 2   | 25381203 | Carburetor Rotor 4D,20J                     |
| 3   | 26781309 | Mixture Control Valve 2D-7B                 |
| 3-1 | 24881824 | " O " Ring (2pcs.) (7B)                     |
| 4   | 26781506 | Rotor Spring 2D-7B,20C,40B,60C              |
| 5   | 25382100 | Carburetor Body (20J) 21XM                  |
| 6   | 25381220 | Rotor Guide Screw 4D                        |
| 7   | 22681953 | Fuel Inlet (No.1)                           |
| 8   | 27881900 | Needle Valve Assembly 20J,2D-5B,6B          |
| 8-1 | 24981959 | Needle Assembly 20J,2D-5B,6B                |
| 8-2 | 24981837 | " O " Ring (2pcs.)                          |
| 8-3 | 26381501 | Set-screw                                   |
| 8-4 | 27381940 | Needle Valve Holder Assembly 20C,60U,70D,7H |
| 8-5 | 26711305 | Ratchet Spring No.4                         |
| 9   | 29015019 | Carburetor Rubber Gasket 20E,60F,60MC,70D   |